

Mixing Valve Repair Kit



FEATURES & BENEFITS

OPTIONS

For more information, visit www.hawsco.com or call (888) 640-4297.



SPECIFICATIONS

The Haws VRK01EW.A is a valve repair kit for the 9201EW mixing valve. This kit includes parts to repair the main mixing chamber, the check stops, and the thermostat.

APPLICATIONS

THIS DOCUMENT IS TRUE AND CORRECT AT TIME OF PUBLICATION. CONTINUED PRODUCT IMPROVEMENTS MAKE SPECIFICATIONS AND MEASUREMENTS SUBJECT TO CHANGE WITHOUT NOTICE.

KIT INSTALLATION INSTRUCTIONS

VRK01EW.A: KIT, REPAIR, 9201EW, COMPLETE (REFER TO SHEET 2)

1. REFERRING TO SHEET 2, REMOVE THREADED VALVE COVER (5/8" FLAT).

2. REMOVE O-RING FROM COVER AND REPLACE WITH NEW O-RING FROM KIT.

3. REMOVE OVERLOAD ASSEMBLY FROM COVER BY PULLING STRAIGHT OUT, AND REPLACE WITH NEW OVERLOAD ASSEMBLY FROM KIT.

4. REMOVE PISTON/THERMOSTAT ASSEMBLY FROM VALVE BY PULLING STRAIGHT UP ON PISTON.

5. REMOVE THREE PISTON SPRINGS FROM VALVE FUNNEL.

6. REMOVE VALVE FUNNEL FROM VALVE BY PULLING STRAIGHT UP ON FUNNEL AND FUNNEL O-RING IF IT DOES NOT COME OUT WITH THE FUNNEL.

7. INSTALL NEW FUNNEL O-RING AND FUNNEL FROM KIT.

8. INSTALL 3 NEW PISTON SPRINGS FROM KIT INTO VALVE FUNNEL.

9. INSTALL NEW PISTON / THERMOSTAT ASSEMBLY INTO VALVE BODY AS SHOWN ON SHEET 2, BEING CAREFUL TO CLOCK THE PISTON SUCH THAT THE THREE FLATS UNDER THE PISTON SIT ON THE PISTON SPRINGS. THE PISTON SHOULD MOVE FREELY APPROXIMATELY 1/8" AGAINST THE SPRING PRESSURE.

10. THREAD THE EXISTING COVER WITH THE NEW O-RING (PER STEP 2) AND OVERLOAD ASSEMBLY (PER STEP 3) INTO THE VALVE. SNUG GENTLY AFTER COVER FLANGE CONTACTS VALVE BODY.

11. REFERRING TO SHEET 2, REMOVE THREADED CHECK STOP ASSEMBLIES FROM HOT AND COLD WATER CONNECTIONS (1" HEX). NOTE THAT HOT AND COLD CHECK STOPS ARE IDENTICAL.

12. THREAD NEW CHECK STOP ASSEMBLIES FROM KIT INTO VALVE BODY. GENTLY SNUG AFTER CHECK STOP HOUSING FLANGE CONTACTS VALVE BODY.

13. REFERRING TO SHEET 2, REMOVE THREADED COLD BYPASS COVER FROM VALVE BODY (3/4" HEX). REMOVE REMAINING PARTS OF THE COLD BYPASS ASSEMBLY (SPRING, POPPET WITH WASHER SEAT) FROM VALVE BODY.

14. THREAD NEW COLD BYPASS ASSEMBLY FROM KIT INTO VALVE BODY. GENTLY SNUG AFTER COVER FLANGE CONTACTS VALVE BODY.

VRK01EW.E: KIT, BASIC MAINT, 9201EW, T-STAT+O-RINGS

1. REFER TO EXPLODED VIEWS ON SHEET 2 AND DISASSEMBLY AND RE-ASSEMBLY INSTRUCTIONS ON THIS PAGE.

2. RECOMMEND ANY DRY O-RINGS BE LUBRICATED WITH FOOD GRADE SILICONE LUBRICANT, SUCH AS DOW CORNING 111 PRIOR TO INSTALLATION.

3. THERMOSTAT SHOULD BE INSTALLED SNUGLY, TAKING CARE NOT TO DAMAGE IT.



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MAKE SPECIFICATIONS AND MEASUREMENTS SUBJECT TO CHANGE WITHOUT NOTICE.		(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)		VE COVER	
2X(15) REF. 9201.EW VALVE BODY - 4)3X				W.A COMPLETE REPAIR KIT	
		1			
	ITEM #	SUB ASSEMBLY	QTY	DESCRIPTION	VRK01EW.E BASIC MAINT. KIT
	15	CHECK STOP ASSEMBLY	2	1/2" NPT CHECK VALVE HOUSING	
	8	CHECK STOP ASSEMBLY	2	O-RING DASH# 018 (.739 ID X .070 W)	INCLUDED
	14	CHECK STOP ASSEMBLY	2	CHECK VALVE 16MM O-RING DASH# 015 (.551 ID X .070 W)	
	20 19	COLD BYPASS ASSEMBLY COLD BYPASS ASSEMBLY	1	COLD BYPASS COVER	INCLUDED
	19	COLD BYPASS ASSEMBLY	1	COLD BYPASS SPRING SST	
	16	COLD BYPASS ASSEMBLY	1	POPPET	
CHECK STOP ASSEMBLIES	17	COLD BYPASS ASSEMBLY	1	SEAT WASHER EPDM	INCLUDED
	2	N/A	1	FUNNEL, VALVE	
	3	N/A	1	O-RING DASH# 022 (.989 ID X .070 W)	INCLUDED
	4	N/A	3	PISTON SPRING SST	
	6	PISTON / THERMOSTAT ASSEMBLY	1	MAIN THERMOSTAT 60-90	INCLUDED
	5	PISTON / THERMOSTAT ASSEMBLY	1	PISTON	
	3	PISTON / THERMOSTAT ASSEMBLY	1	O-RING DASH# 022 (.989 ID X .070 W)	INCLUDED
$ \qquad \qquad$	11	OVERLOAD ASSEMBLY	1	RETAINING RING	
(19) COLD BYPASS ASSEMBLY	10	OVERLOAD ASSEMBLY	1	OVERLOAD INSERT	
	9	OVERLOAD ASSEMBLY	1	OVERLOAD SPRING SST	
	8	OVERLOAD ASSEMBLY	1	O-RING DASH# 018 (.739 ID X .070 W)	INCLUDED
	7	OVERLOAD ASSEMBLY	1	OVERLOAD HOUSING	
	13	N/A	1	O-RING DASH# 122 (1.112 ID X .103 W)	INCLUDED

VRK01EW.A COMPLETE REPAIR KIT SHOWN ON THIS SHEET

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ECN N 542	NO. RE 28 E	VISE CN: {		BY: DP	MODE	EL(S)				PART NUMBER 0510000955
DRAW		DA		CHK'D.:	VRK01EW.A/.E					REVISION
_)P		26/19		VALVE REPAIR KITS					
	APPROVED: DATE: DP 06/27/19 S0		SCALE:	N/A	DRAWING TYPE:	INSTALLATION SIZE: /		SHEET 2 OF 2		

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